

Technical data sheet Coll Stick 2010  
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# COLL STIK 2010

## Strong universal contact adhesive

### DESCRIPTION

Solvent-based, one-component, polychloroprene adhesive, modified with synthetic resins.

### AREAS OF APPLICATION

A product suitable for universal use, it is particularly suitable for gluing rubber, leather felt, carpets, cork, wood also on various substrates such as masonry, concrete, metal. Applicable both by brush or toothed trowel.

### FEATURES

- Neoprene contact adhesive
- Strong initial tack
- For universal use
- Good temperature resistance

### TECHNICAL DATA

<b>Colour</b>	Light yellow
<b>Specific gravity</b> [g/cm <sup>3</sup> ] (UNI EN 542)	0.84 – 0.86
<b>Residual solid</b> [%] (UNI EN 827)	22-24
<b>Viscosity (20°C)</b> [mPa*s] (UNI 9056)	2500
<b>Open time</b> [min] (23°C, 50 % R.H.)	30-40
<b>Curing trough volume</b> [mm] (NTP Method 07) (23°C, 50 % R.H.)	Ca. 2
<b>Yield</b> [g/m <sup>2</sup> ] (According to surface absorbency)	Ca. 200
<b>Temperature resistance</b> [°C]	Max 80

## APPLICATION

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For maximum adhesion performance, the surfaces concerned must be dry and clean; in particular, degreasing solvents can be used to remove oil or grease. Apply a thin layer of product on the two surfaces to be bonded and wait for the solvents to evaporate (10-20 min., depending on temperature). Then join the two surfaces and, if possible, press down evenly at the maximum pressure compatible with the mechanical strength of the materials. During use, ventilate the room adequately and, where possible, work under a fume hood.

## WARNING

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Product classified as hazardous (see relevant Safety Data Sheet).

## PACKAGING

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Tube 50 and 125 g	pack of 24
400 ml tin	10 pack
Can 750 ml	12-pack
Can 1.7 kg	6-pack

## STORAGE AND SHELF LIFE

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Coll Stik 2010 can be stored for 12 months from the date of production, in unopened containers and in a dry and cool environments. The product must be preserved from the cold and in any case stored at a temperature above 10°C.

## GENERAL INFORMATION

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The information contained in this data sheet represents the best of our knowledge. However, this document cannot be regarded as a guarantee that the product will be used and applied in accordance with the instructions provided. Successful application is beyond our control and depends on many factors. We accept no responsibility for the misuse of the product, the recommendations in this document should be considered general guidelines. If any doubts remain, please carry out preliminary tests. NPT Srl, reserves the right to modify and update the data sheet without prior notice. Customers are kindly requested to check that they have the latest version.

ALWAYS CONSULT THE SAFETY DATA SHEET BEFORE USING THE PRODUCT